## 2 T835/836/837 SII - SI Conversion

## 2.1 Introduction

You must make a number of modifications to enable a T830 Series II receiver, exciter or transmitter to operate in a Series I rack frame. These changes can be split into two groups, mechanical and electrical, as described below.

Mechanical	These changes involve:
	<ul> <li>putting on a new front panel because of the differences in height and width between a Series II and Series I panel;</li> </ul>
	• adding D-range locating pins as the Series I rack requires them for alignment.
Electrical	These changes involve:
	<ul> <li>making sure there is pin compatibility for D-Range 1 pin 7 between the Series II module and the Series I rack frame; in Series I, pin 7 is allocated to audio 1 for the transmit- ter/exciter, and audio 2 for the receiver;</li> </ul>
	<ul> <li>converting the exciter from rear RF output to front RF output;</li> </ul>
	<ul> <li>disabling cyclic keying in the exciter.</li> </ul>

This procedure assumes you have already purchased the appropriate Series I conversion kit:

- T835 T800-70-0035
- T836 T800-70-0036
- T837 T800-70-0037.

If not, you should purchase one from your nearest Tait Dealer or Customer Service Organisation before beginning the procedure.

It should take approximately 15-20 minutes per module to perform these steps.

Copyright TEL 23/07/99

## 2.2 Method

Step	Action
1	Remove the Series II front panel from the module as follows:
	<ul> <li>remove the volume knob (T835 only);</li> </ul>
	<ul> <li>remove the four screws using a Torx screwdriver;</li> </ul>
	<ul> <li>push the LEDs from the front of the panel to remove them from their grommets.</li> </ul>
2	Remove both covers from the module.
3	Remove the M3 screws, spring washers, and M3 nuts from D-range 1.
	<b>Note:</b> If you have a chassis with threaded holes, you will need to remove only the M3 screws and spring washers.
4	Replace the M3 screws with locating pins, M3 spring washers (and nuts if necessary).
5	If you are modifying a T835, follow this step; otherwise go to Step 6.
	Remove R808 (10 $\Omega$ ), as shown in Figure 2.1.
	Ensure that R160 (10 $\Omega$ ) is placed, as shown in Figure 2.1.
	This will convert D-range 1 pin 7 from serial com to audio 2.
	Go to Step 8.

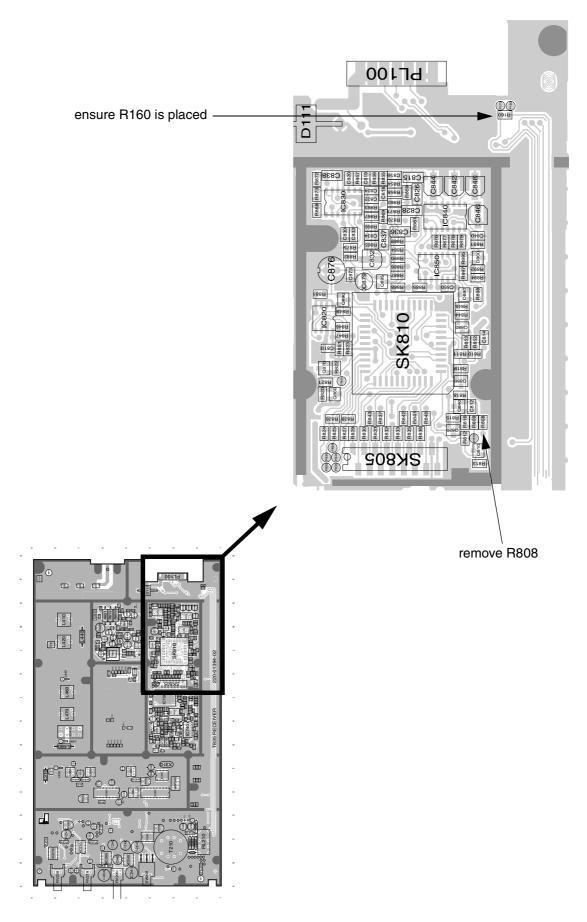


Figure 2.1 T835 Component Changes

Copyright TEL 30/04/98

Step	Action
6	If you are modifying a T836, follow these steps (refer to Figure 2.2):
	• remove R808 (10Ω)
	• remove R160 (10 $\Omega$ )   converts D-range 1 pin 7 from   serial com to audio 1
	• place %R150 (10Ω).
	Continue with Step 8.
	If you are modifying a T837, follow these steps (refer to Figure 2.2):  • remove R808 ( $10\Omega$ )  • remove R160 ( $10\Omega$ )  • place %R150 ( $10\Omega$ )  • remove L390; this will disable cyclic keying to enable the T837 to work with a Series I PA.
	Continue with Step 7.

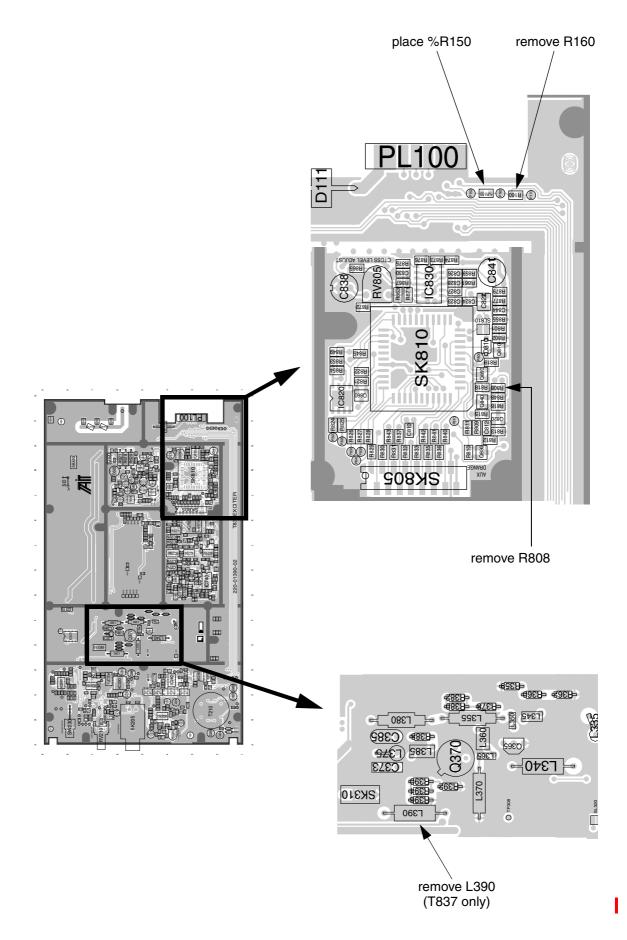


Figure 2.2 T836/837 Component Changes

Copyright TEL 23/07/99

Step	Action
7	Converting the T837 from rear panel RF output to front panel RF output.
	Desolder, unscrew and remove the rear panel N-type connector.
	Fit the blanking plate over the hole in the chassis from which the N-type connector has been removed.
	Unplug the existing coax from SK310 and SK420, retaining the spring clip for the new coax cable.
	Fit the front panel SMC connector:
	<ul> <li>insert the coax fitted with the brass SMC connector through the hole in the front of the chassis and secure with the brass nut and washer;</li> </ul>
	<ul> <li>connect the coax from the SMC connector into SK310, securing the coax in the groove provided in the chassis wall with the spring clip (refer to Figure 2.3).</li> </ul>
8	Fit all parts of the Series I front panel, following Step 1 in reverse order.
	Note: If you have difficulty refitting the LEDs, try pushing the body of the LED back into the grommet with a thin screwdriver or spike. Be very careful while doing this as the legs of the LED are very easy to break.
9	Replace the covers.
10	Programming
	Once you have carried out this conversion procedure, you will no longer be able to program the T830 Series II module via D-range 1.
	In order to program the module now, you will need to use a programming module interface, such as the T800-01-0004. This device is fitted with a programming socket and can be connected to the module via SK805 in the microcontroller section. You will have to remove the top cover (closest to the handle) to gain access to SK805.
	Note: You may still be able to program the module by connecting the T800-01-0004 to a T800-03-0000 auxiliary D-range fitted as D-range 2, but only if pins 8 (ground) and 12 (serial com) of D-range 2 are not used in the Series I configuration.

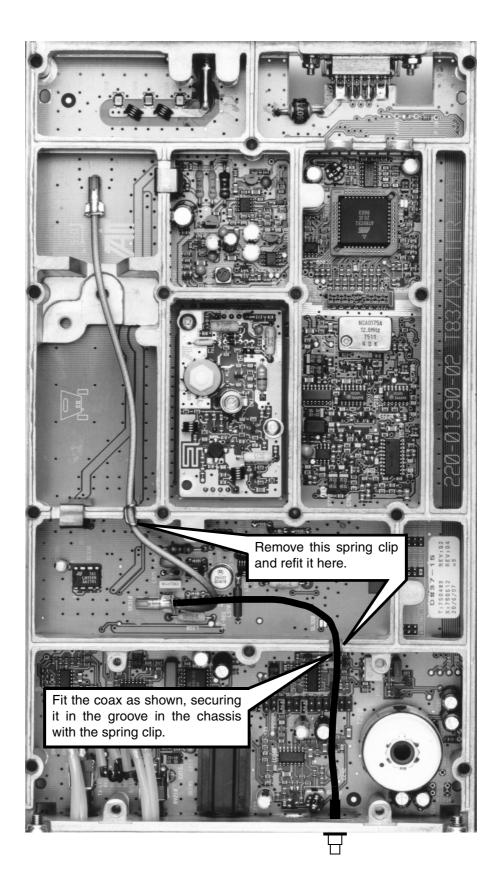


Figure 2.3 T837 RF Output Coax Routing

Copyright TEL 30/04/98